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SUNDT COMPLETES APS FOUR CORNERS POWER PLANT

Project includes the tallest SCR units in North America

FRUITLAND, N.M. (December 14, 2018) – Sundt Construction, Inc. (www.sundt.com) recently completed the APS Four Corners Selective Catalytic Reduction Retrofits. The design-build project added four selective catalytic reduction systems for nitrogen oxide emission control for Units 4 and 5 of the APS Power Plant. The selective catalytic reactors (SCR) used are the tallest in North America and the second-largest air pre-heaters in the world, at 60 feet in diameter.

“The SCR project at Four Corners has several widespread benefits. The project provided work for the local skilled workforce, the operation of the facility will help maintain continued economic viability in the region, and the process upgrades will make a significant improvement in the overall regional air quality,” said **Rich Keil**, Sundt’s President of the Industrial Group.

Four Corners Generating Station has provided power to the area for 50 years. The generating station is powered by low-sulfur coal from the nearby Navajo mine and cooled by the nearby Morgan Lake. Four Corners provides 1570 megawatts of energy. The upgraded equipment will enable the plant to meet more stringent environmental standards through reducing emissions by eighty percent. The change in units is expected to provide more than \$6.3 billion in economic value to the region over the next 30 years.

“I’ve been at the Four Corners facility for 38 years, and this is my third opportunity to work with Sundt on a large capital project,” said **Bruce Salisbury**, SCR Build Coordinator. “I have always enjoyed working with Sundt. They always work with a sense of urgency but do an excellent job of crafting a final finished product.”

Sundt began the project in August 2015 (working for AECOM, which held the prime contract).. The company self-performed much of the work at the site with its own skilled craft workforce. Specialized trades included precision millwrighting, boiler-making, structural ironworking, piping, concrete and electrical.

The site is located about 25 miles west of Farmington, New Mexico on the Navajo Nation.

About Sundt

Sundt Construction, Inc. (www.sundt.com) is one of the country's largest and most respected general contractors. The 128-year-old firm specializes in transportation, industrial, building and concrete work and is owned entirely by its 2,000 employees. Sundt is distinguished by its diverse capabilities and experience, unique employee-ownership culture and depth of self-perform expertise in 13 major trades. Half of Sundt's workforce is comprised of skilled craft professionals who, together with the company's administrative employees, enable Sundt to fulfill its mission to be the most skilled builder in America. Sundt has 11 offices throughout Arizona, California, Texas and Utah and is currently ranked the country's 65th largest construction company by ENR, the industry's principal trade magazine.

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